



**JOTUN**

PROTECTIVE COATINGS

BRINGING NEW DIMENSIONS TO ANTICORROSIVES

THE ADVANCED

***Jotamastic***

RANGE

THE ADVANCED

# *Jotamastic*

RANGE

THE SOLUTIONS BROADEN

THE TECHNOLOGY GAP WIDENS



THE PROTECTION DEEPENS

# BRINGING NEW DIMENSIONS TO ANTICORROSIVES

In an ideal world, steel substrates at maintenance would be prepared to Sa 2½. In reality, costly downtime, restricted budgets and complex structures with difficult to reach areas can mean blast cleaning is not an option.

The new generation of the Jotamastic range offers tailored solutions to meet any challenge.

## ● THE TECHNOLOGY GAP WIDENS

The latest advances in Jotun's market leading mastics technology further improve the anticorrosive protective properties of the Jotamastic range.

With more than 25 years' experience and continuous growth, the Jotamastic range has established itself as the leading surface tolerant repair and maintenance primers.

During this period the valuable insights provided by continuous customer feedback have contributed towards the development of the new Jotamastic range.

The expanded range combines modern technology to provide a step change in high-tech surface tolerant coating solutions.

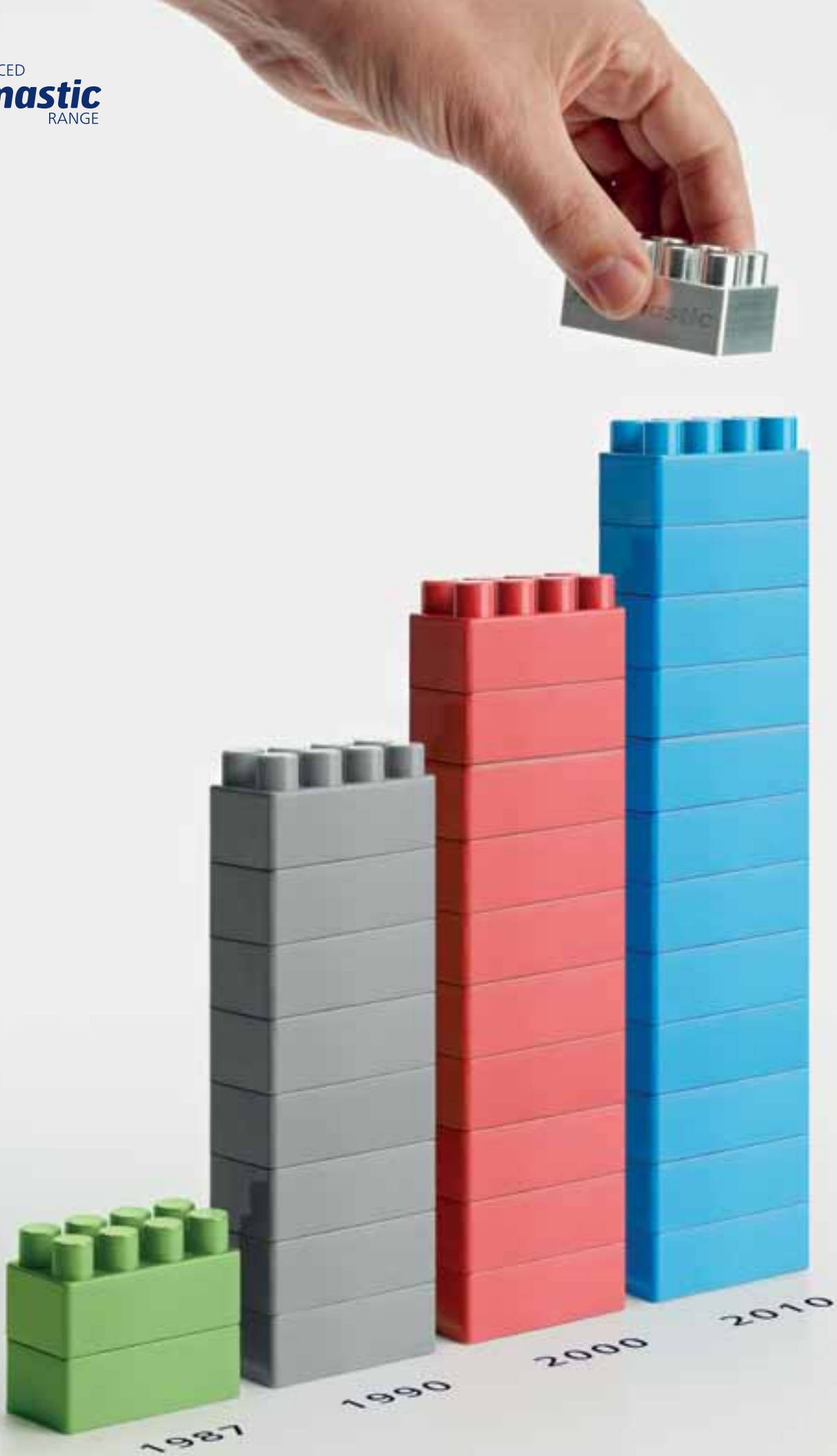
## ● THE SOLUTIONS BROADEN

Each product in the Jotamastic range offers specific benefits to cater for the client's exact needs. This expanded range allows anticorrosive systems to be tailor-made to meet your specific requirements for the most effective, durable and sustainable solution.

## ● THE PROTECTION DEEPENS

This new generation of Jotamastic products embodies Jotun's technical knowledge and long experience in solving the special challenges presented in the protection of steel substrates for repair or maintenance. High surface tolerance and wetting properties give deep penetration and thus better adhesion and durability in harsh environments, combined with a wider choice of solutions.





# 1.2 BILLION SQUARE METRES PROTECTED

## 25 YEARS' SUCCESS, DEVELOPMENT AND EXPERIENCE

The extensive range of Jotamastic coatings has been developed to provide a variety of solutions for repair and maintenance. Each product is designed to offer specific benefits. A Jotamastic anticorrosive system can be tailor-made to meet specific requirements for exposure and durability.

- Jotamastic requires no blast cleaning – reducing time and cost with no compromise in protection
- Jotamastic can be applied on most clean and sound surfaces – reducing downtime
- Jotamastic, the optimal solution for difficult to reach areas, where good surface preparation is not possible or desirable
- Jotamastic can be used over most generic types of coatings

The expanded Jotamastic range further enhances the opportunities to achieve even better economy and standards of corrosion protection.

Ease of use and simplicity makes Jotamastic the applicators' preferred brand.



*Key benefits of Jotamastic products: apply to hand tool, power tool or waterjetting prepared surfaces, even areas that appear dry but may be moist.*



# MARKET LEADING FEATURES

## ● LOWER SURFACE PREPARATION

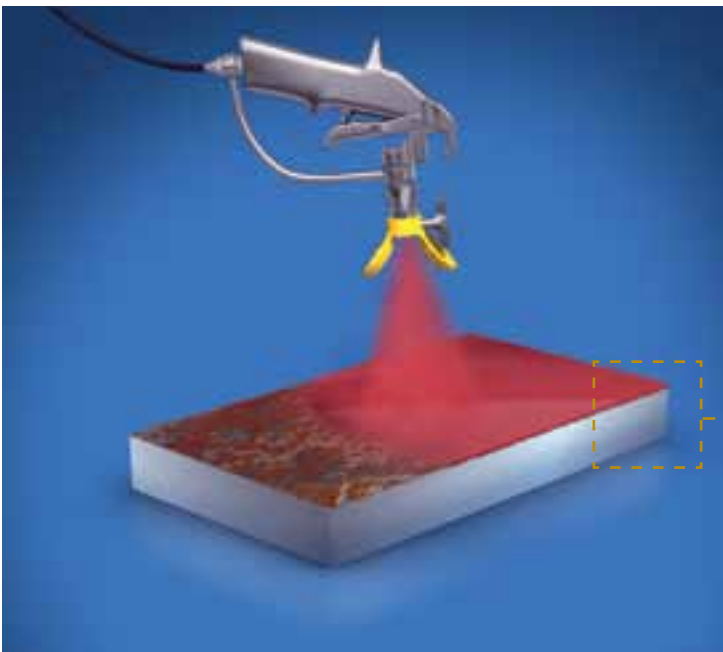
- Apply on any clean and sound substrate prepared to minimum St 2
- Apply on early flash rusting and waterjetting prepared surfaces

## ● SIMPLY THE BEST SURFACE TOLERANCE

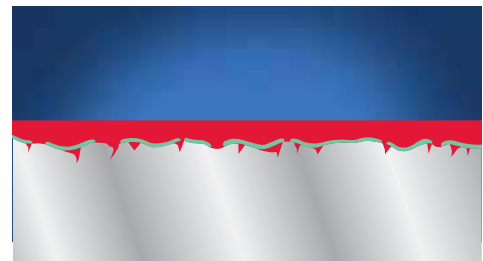
- Use of hydrocarbon resin gives excellent wetting properties ensuring good penetration into substrate
- Fast and easy application with less surface preparation

## ● GOOD MOISTURE TOLERANCE

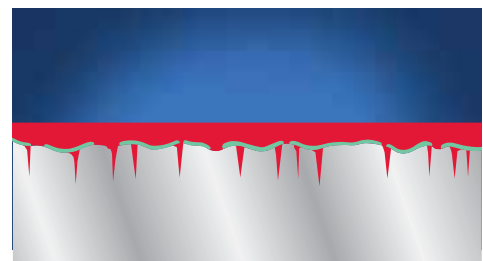
- Apply on surfaces that appear dry but where moisture remains and flash rusting has begun
- Superior barrier effect minimises permeability
- Application friendly and easy to use



1. Jotamastic is applied to an aged coating in sound condition prepared to minimum St 2 (or even moist). Waterjetting prepared surfaces with early flash rust are acceptable. Good flow properties mean a smooth, consistent protective film. Low surface tension gives excellent wetting properties.

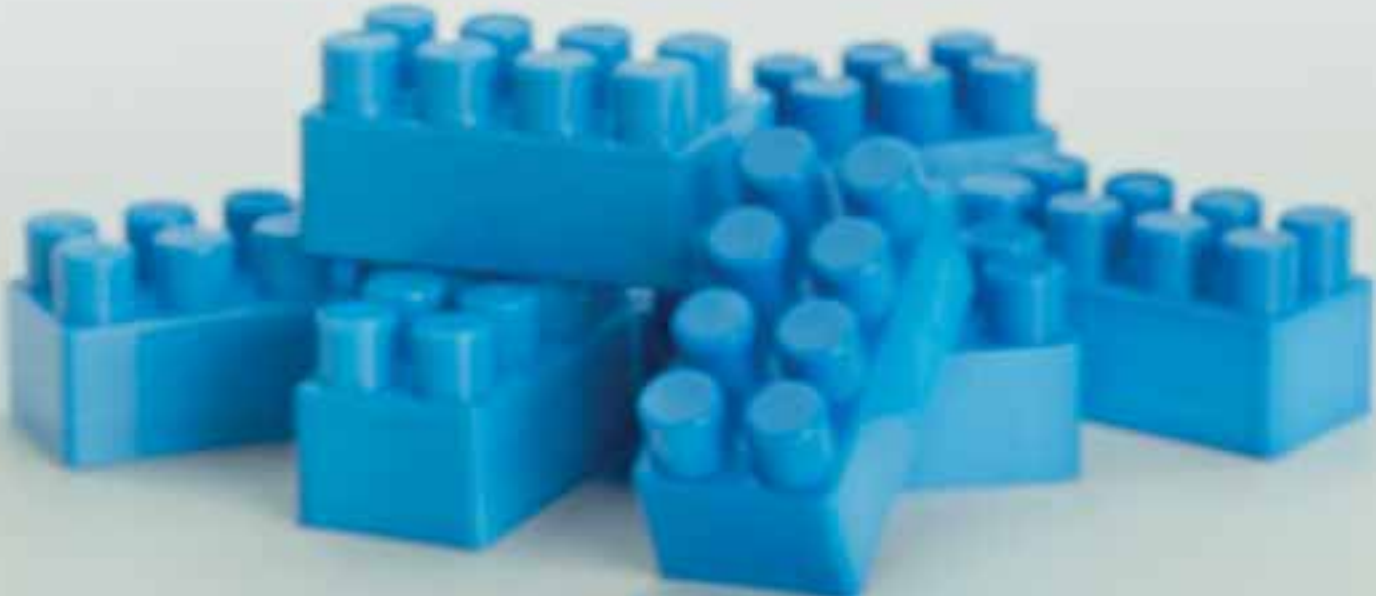


2. Enlarged section through the coated substrate shows Jotamastic penetrating down into the aged sound surface.



3. This section shows how Jotamastic, having penetrated deep into the substrate, converts from a liquid coating into a solid film.

THE ADVANCED  
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RANGE





# THE SOLUTIONS BROADEN

## THE CORE PRODUCTS

### **Jotamastic** | 90

#### ***Improved corrosion resistance***

- Offers the longest lifetime in any environment
- Exceptional corrosion resistance
- Optimised rheology improves surface tolerance, flow levelling and application properties
- Excellent adhesion to most traditional and modern topcoats, including WaterFine and isocyanate free

#### ***Improved systems efficiency***

- Fast drying, greatly improving efficiency
- Designed to be applied from 100 to 300 microns in a single coat
- Safe application over a wide temperature and humidity range

#### ***Increased colour flexibility***

- Wide colour flexibility using Jotun's MCI system
- Colour match primer with topcoat improving coverage
- Colour availability on small orders

#### ***Additional benefits***

- Can be used as finished coat in areas with low UV exposure or where colour retention is not the primary focus
- NORSOK approved
- Easy application by spray or roller

### **Jotamastic** | 87

- For severe environments and long lifetime
- The original market leader in epoxy mastic technology
- Apply on sound surfaces prepared to St 2
- Designed to be applied from 150 to 300 microns in a single coat
- Applicator friendly and easy to use
- NORSOK approved

### **Jotamastic** | 80

- Excellent protection in less severe environments
- Low film thickness version
- Designed to be applied from 75 to 200 microns in a single coat
- Provides all the benefits of Jotamastic products and the same excellent protection but at lower dry film thicknesses
- Jotamastic 80 is built on the same technology platform as Jotamastic 87

### **Jotamastic** | SF

- Solvent free
- Same exceptional corrosion resistant properties for which the other Jotamastic products are well known
- Excellent edge covering properties
- Good early water resistance
- High solids content – a good solution where hot works in confined spaces are performed and where danger of explosion can be an issue

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# THE SOLUTIONS BROADEN

## SPECIAL USAGE PRODUCTS

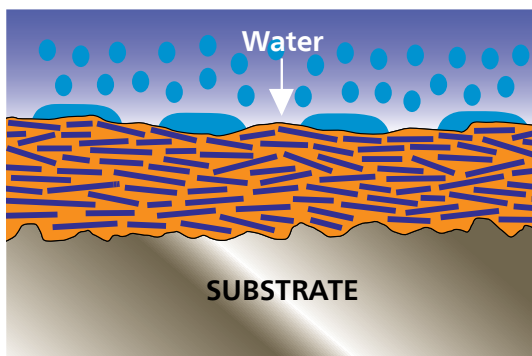
**Jotamastic** | 90 AL

**Jotamastic** | 87 AL

**Jotamastic** | 80 AL

### EXTRA PROTECTION IN EXTREME ENVIRONMENTS

- The addition of aluminium flakes provides extreme corrosion protection and exceptional water retention
- Aluminium flakes within the coatings create an impenetrable barrier to water and increased coating flexibility. The epoxy binds the coating together to give it considerable strength, particularly when applied to vulnerable areas
- The aluminium range is particularly suited for submerged areas

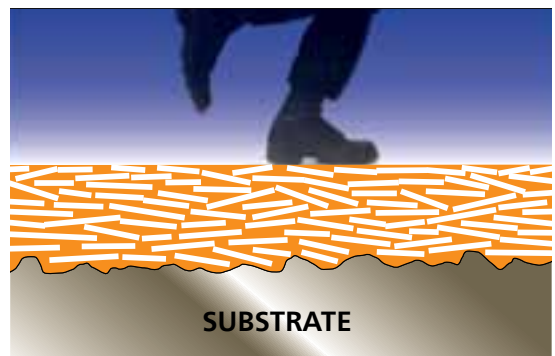


**Jotamastic** | 90 GF

**Jotamastic** | 87 GF

### FOR THE TOUGHEST WEAR & TEAR SURFACES

- Glass flakes within the coating overlap, blend and bind together to provide a tough, virtually impermeable film
- A unique surface tolerant, abrasion resistant coating, containing glass flakes providing hard wearing resistance
- Specially suitable for surfaces exposed to considerable wear and tear such as high traffic areas
- Suitable for high traffic areas where speed of maintenance is essential



**Jotamastic** | SMARTPACK

### FOR BRUSH AND ROLLER APPLICATION

- The best corrosion protection when using brush and roller
- Improved flow properties means smoother, better protective film
- Easy to handle, less storage space, reduced inventory, less waste handling
- Fast recoating from 0°C to 40°C with one curing agent



Two 5 litre tins, simply mix 1:1.

Reduce wastage by over 50% by mixing only what you need. Easy to follow visual mixing instructions are on the lids. Easy to handle.



# INVEST TODAY FOR FUTURE RETURNS

## REDUCED LIFE CYCLE COST

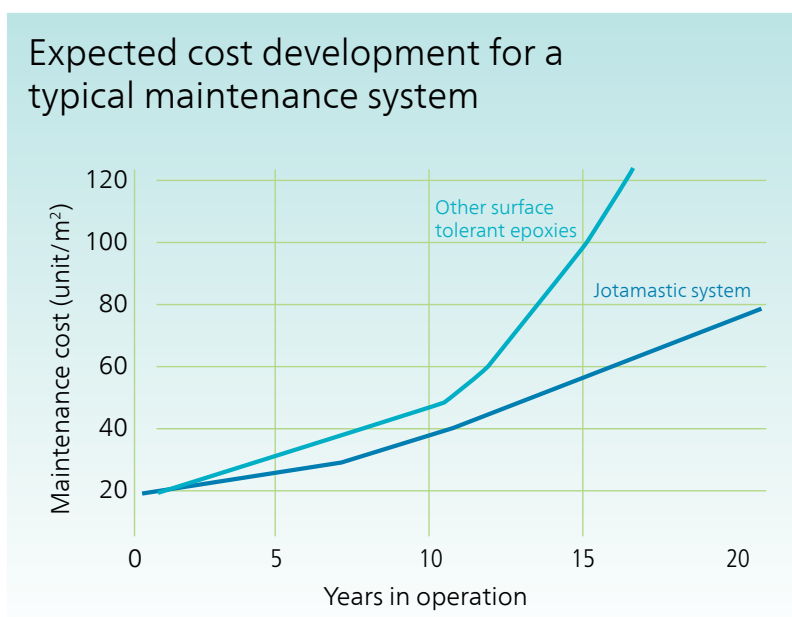
Achieve long term financial benefits

Investment in corrosion protection is about calculating the costs over the design life of the project – Life Cycle Cost analysis (LCC) – the investment in new construction today and maintenance in the future.

There are many different factors to be considered when choosing a protective paint system:

- The cost per square metre at maintenance is higher than at new construction
- Different coatings have different durability
- The longer the lifetime of a coating the greater potential for savings
- It is false economy to calculate only the cost per square metre of the paint. It is essential to take all other costs into account – surface preparation, scaffolding, application, material and other costs for the lifetime of the structure.

LCC analysis proves that specifying a Jotamastic based system produces substantial financial benefits.





# OFFSHORE

Offshore installations operate in all kinds of environments ranging from tropical to arctic. In these demanding environments on board maintenance is often a challenge requiring a surface tolerant and durable coating solution.

The Jotamastic range of products offers tailor-made solutions to resolve these situations.

## KEY JOTAMASTIC PRODUCTS

### **Jotamastic** | 90

- Problem solver in all environments, offering the widest range of benefits
- Colour flexible
- Fast drying
- Safe overcoating with virtually any topcoat



### **Jotamastic** | SF

- Solvent free, high build epoxy primer
- Excellent edge covering
- Good early water resistance
- Safe application in confined spaces

### **Jotamastic** | SMARTPACK

- The best product for brush and roller application
- Reduce paint consumption by up to 50%
- 1:1 mixing ratio. Mix only what you need

AREAS	TYPICAL SYSTEMS		
	No. coats	DFT $\mu\text{m}$	
<ul style="list-style-type: none"> <li>• Carbon steel with operating temperature <math>&lt;120^{\circ}\text{C}</math></li> <li>• Structural steel</li> <li>• Exteriors of equipment, vessels, piping and valves</li> </ul>	2	x 125	Jotamastic 90
	1	x 60	Hardtop XP
<ul style="list-style-type: none"> <li>• Structural carbon steel with operating temperature <math>\leq 80^{\circ}\text{C}</math> in internal and fully dry and ventilated areas</li> </ul>	1	x 150	Jotamastic 90
	1	x 60	Hardtop XP
<ul style="list-style-type: none"> <li>• Helicopter deck</li> </ul>	1	x 200	Jotamastic 90
	1	x 1000	Jota Armour
<ul style="list-style-type: none"> <li>• Pipes and valves</li> </ul>	2	x 125	Jotamastic 90
	1	x 60	Hardtop XP
<ul style="list-style-type: none"> <li>• Submerged carbon steel and carbon steel in the splash zone</li> </ul>	2	x 200	Jotamastic SF
<ul style="list-style-type: none"> <li>• Walkways, escape routes and lay down areas</li> </ul>	2	x 200	Jotamastic 90 GF
	1	x 60	Hardtop XP
<ul style="list-style-type: none"> <li>• Brush / roller application</li> </ul>	1	x 60	Jotamastic Smart Pack, number of coats required to reach specified dft Hardtop XP

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# HYDROCARBON PROCESSING INDUSTRY (HPI)

Jotun has over 25 years' experience in the Hydrocarbon Processing Industry (HPI) with millions of square metres protected and hundreds of projects completed including oil refineries, petrochemical and gas processing plants.

The dangers present at a hydrocarbon processing plant mean it is not always possible or practical to use airless spray application in everyday maintenance. Brush and roller application is therefore the preferred solution during normal operation. In the development of the Jotamastic range, Jotun has recognised that different plants have different needs:

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- Excellent protection for less severe environments
- Relevant protection at the correct cost
- Excellent flow levelling at lower film thickness

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AREAS	TYPICAL SYSTEMS		
	No. coats		DFT $\mu\text{m}$
<ul style="list-style-type: none"> <li>• Structural steel with operating temperature &lt;120°C</li> <li>• Exteriors of racks, vessels, pipings and valves</li> </ul>	2	x	125
	1	x	60
<ul style="list-style-type: none"> <li>• Tank exterior</li> </ul>	2	x	125
	1	x	60
<ul style="list-style-type: none"> <li>• Jetties, structural steel</li> </ul>	2	x	125
	1	x	60
<ul style="list-style-type: none"> <li>• Jetties, piles</li> </ul>	2	x	250
<ul style="list-style-type: none"> <li>• Splash zone, confined spaces</li> </ul>	2	x	200
<ul style="list-style-type: none"> <li>• Brush / roller application</li> </ul>	1	x	60



# ENERGY

In more than 1800 power installations world-wide, structures totalling 65,000,000 square metres in area are currently protected by Jotun.

These assets represent substantial investments and are of great importance to society. They therefore need to be maintained to high standards with a minimum of unplanned maintenance stops. The advanced Jotamastic range has been specially developed to meet many of these challenges.

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AREAS	TYPICAL SYSTEMS		
	No. coats	DFT $\mu\text{m}$	
<b>HYDRO POWER STATION</b>			
• Penstock, internal IM	2 x	150	Jotamastic 90 Aluminium
• Penstock, external C5-M	1 x 1 x	250 50	Jotamastic 90 Aluminium Hardtop XP
<b>THERMAL POWER PLANT</b>			
• Structural steel, pipes, supports and components C3	1 x 1 x	80 80	Jotamastic 80 Peguard FC
• Structural steel, pipes, supports and components C5	1 x 1 x 1 x	135 135 50	Jotamastic 90 Aluminium Jotamastic 90 Hardtop XP
<b>WIND TURBINE</b>			
• Tower external C5	1 x 1 x	60 60	Jotamastic 90 Aluminium Hardtop XP
• Tower internal C3	1 x	200	Jotamastic 90
• General maintenance	Brush / Roller application 1 x T/U Jotamastic Smart Pack		



# INFRASTRUCTURE

Infrastructure refers to the basic physical and organisational structures needed for the operation of a society or enterprise. Projects include bridges, buildings, airports, ports & harbours, jetties, waste water treatment plants, storage tanks and desalination plants. The challenge with an infrastructure project is that it covers almost all corrosivity grades and substrates. The Jotamastic range is tailored to meet the specific repair and maintenance needs for any structures.

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- Solvent free, high build epoxy primer
- Excellent edge covering
- Good early water resistance
- Safe application in confined spaces

AREAS	TYPICAL SYSTEMS			
	No. coats		DFT $\mu\text{m}$	
• Steel structures internal	1 x		100	Jotamastic 80
	1 x		60	Hardtop
• Steel structures external	2 x		100	Jotamastic 80
	1 x		60	Hardtop XP
• Fuel tank exterior	2 x		125	Jotamastic 80
	1 x		60	Hardtop XP
• Water tank interior	2 x		250	Jotamastic 90
• Bridge external steel structures	2 x		150	Jotamastic 90
	1 x		60	Hardtop XP
• Bridge internal steel void spaces	1 x		150	Jotamastic 80
• Bridge steel piers and piles, external structures, splash zone	2 x		250	Jotamastic SF



# UNIFORM STANDARD OF GLOBAL SERVICE

## GLOBAL SERVICE

- Highest number of technical personnel in the industry
- Same high standard of trained personnel globally
- Easy to exchange trained technical personnel across national borders and multi-national projects

## STANDARDISED

- Same tools, reports, procedures and behaviour world-wide.
- Same competence in maintaining company standard procedures
- Recognised globally by our yellow and red boiler suits

## COATING ADVISOR ACADEMY

- Compulsory training for all technical personnel worldwide
- Theoretical and practical training, testing and examination
- FROSIO and NACE certification
- First aid and fire-fighting



# TRAINED TO DELIVER THE BEST RESULT

# Jotun worldwide

Jotun Coatings and Jotun Paints  
Division of Jotun A/S  
Legal Jotun entities world wide are  
listed. For details of Branch offices and  
Jotun representation in countries not  
listed, please visit [jotun.com](http://jotun.com)

## AUSTRALIA

Jotun Australia Pty. Ltd.,  
P.O. Box 105, Altona North,  
9 Cawley Road,  
BROOKLYN, VIC 3025  
Tel: +61 3 9314 0722  
Fax: +61 3 9314 0423

## BRAZIL

Jotun Brasil Ltda.  
Av Santa Luzia, 2084 - Santa Luzia  
24.722-315 São Gonçalo  
RIO DE JANEIRO  
Tel: +55 21 2776 1313  
Fax: +55 21 2776 2263

## P.R. of CHINA

Jotun Coatings (Zhangjiagang) Co. Ltd.  
Jotun COSCO Marine Coatings  
(Qingdao) Co. Ltd.  
Floor 20, Jiu Shi Mansions,  
No. 28 Zhong Shan Road (South)  
SHANGHAI 200010  
Tel: +86 21 6333 080 0  
Fax: +86 21 6326 968 6

Jotun Coatings (Zhangjiagang) Co. Ltd.  
Jotun COSCO Marine Coatings  
(Qingdao) Co. Ltd.

Room 709-12, Goldlion Digital Network  
Centre, 138 Tiyu Road East,  
GUANGZHOU, 510620  
Tel: +86 20 38 78 07 49  
Fax: +86 20 38 78 19 66

## HONG KONG

Jotun COSCO Marine Coatings (H.K.) Ltd  
Room 1208, 12/F, Stanhope House  
734 King's Road, Quarry Bay  
HONG KONG  
Tel: +852 2527 6466  
Fax: +852 2861 1307

## DENMARK

Jotun Danmark A/S Jotun Coatings  
Columbusvej 5, 2860 Søborg,  
COPENHAGEN  
Tel: +45 4492 9400  
Fax: +45 4492 9401

## EGYPT

El Mohandes Jotun S.A.E.  
El Sheikh Aly Gad El Haq Street  
Florida Mall,  
Masaken Sheraton – 4th Floor  
CAIRO  
Tel: +20 2265 1800  
Fax: +20 2265 1801

## FINLAND

Nor-Maali OY  
Vanhatie 20, 15240 LAHTI  
Tel: +358 3 874 650  
Fax: +358 3 874 6550

## FRANCE

Jotun France S.A.  
22/24 Rue du President Wilson, Bat.A  
92300 LEVALLOIS PERRET  
Tel: +33 1 45 19 3882  
Fax: +33 1 45 19 3894

## GERMANY

Jotun (Deutschland) GmbH  
Haferweg 38  
22769 HAMBURG  
Tel: +49 40 851 960  
Fax: +49 40 856 234

## GREAT BRITAIN

Jotun Paints (Europe) Ltd.  
Stather Road, Flixborough,  
SCUNTHORPE DN15 8RR  
Tel: +44 1724 400 000  
Fax: +44 1724 400 100

## GREECE

Jotun Hellas Ltd.  
18, Vouliagmenis Avenue,  
Glyfada  
ATHENS 16675  
Tel: +30 210 42 85 980-82  
+30 210 42 86 035-37  
Fax: +30 210 42 85 983/  
+30 210 42 87 237

## INDIA

Jotun India Pvt. Ltd.  
502, 5th Floor,  
Boston House,  
Suren Road,  
Behind Cinemax Theatre,  
Andheri East,  
Mumbai – 400 093  
Tel: +91 22 2822 4600  
+91 22 2820 5900 (+fax)  
Fax: +91 22 2820 5900

## INDONESIA

P.T. Jotun Indonesia Paints and Chemicals  
Kawasan Industri MM2100  
Blok KK-1, Cikarang Barat  
Bekasi 17520  
Tel: +62 21 8998 2657  
Fax: +62 21 8998 2658

## IRELAND

Jotun (Ireland) Ltd.,  
Unit K7, Marina Commercial Park,  
Centre Park Road, CORK  
Tel: +353 214 965955  
Fax: +353 214 965992

## ITALY

Jotun Italia S.P.A.  
Via Petronio, 8, Zona Ind. Noghere  
34147 - MUGGIA (TRIESTE)  
Tel: +39 040 23 98204  
Fax: +39 040 23 98222

## KOREA (SOUTH)

Chokwang-Jotun Ltd.  
30th Block Jisa Science Park,  
1205 Jisa-dong, Gangseo-gu,  
BUSAN 618-230  
Tel: +82 517 976 000  
Fax: +82 517 117 735

## LIBYA

Jotun Libya J.S.Co  
Al Mumtaz Imp. of Paints and Equipm. Co.  
P.O. Box 6850  
Hail Al Andalous district  
TRIPOLI  
Tel: +218 214777811  
Fax: +218 214780718

## MALAYSIA

Jotun (Malaysia) Sdn. Bhd.  
Lot 7 Persiaran Perusahaan,  
Section 23, P.O. Box 7050  
40700 SHAH ALAM  
Tel: +60 351 235 500  
Fax: +60 351 235 632

## THE NETHERLANDS

Jotun B.V.  
Postbus 208  
3200 AE SPIJKENISSE  
Visiting address:  
Curieweg 11b, 3208 KJ Spijkenisse  
ROTTERDAM  
Tel: +31 181 678 300  
Fax: +31 181 617 899

## NORWAY

Jotun A/S  
P.O. Box 2021,  
3202 SANDEFJORD  
Visiting address:  
Hystadveien 167, 3209 Sandefjord  
Tel: +47 33 45 70 00  
Fax: +47 33 45 79 00

## OMAN

Jotun Paints Co. LLC  
Rusayl Ind. Estate, Road No.10  
P.O. Box 672 Code 111, MUSCAT  
Tel: +968 2444 6100  
Fax: +968 2444 6105

## PAKISTAN

Jotun Pakistan (Pvt.) Limited  
Plot no. 2-H, Sector 5  
Korangi Industrial Area, KARACHI  
Tel: +92 213 5121 491-2  
Fax: +92 213 5121 493

## PHILIPPINES

Jotun (Philippines) Inc.  
846 West Service Road, Km.18  
South Super Highway  
Paranaque City,  
METRO MANILA 1714  
Tel: +63 2239 1032-34  
Fax: +63 2822 0760

## POLAND

Jotun Polska Sp.zo.o.  
Ul. 10 Lutego 16, 81-364 GDYNIA  
Tel: +48 58 555 1515  
Fax: +48 58 781 9692

## RUSSIA

Jotun Paints O.O.O.  
Varshavskaya Str., 23/2, Office 53  
196128 ST. PETERSBURG  
Tel: +7 81 2332 0080 / 2785 0034  
Fax: +7 81 2783 0525

## SAUDI ARABIA

Jotun Saudia Co. Ltd.  
Jeddah Industrial City, Phase 3,  
P.O. Box 34698, JEDDAH 21478  
Tel: +966 2635 0535 / 2636 1271  
Fax: +966 2636 2483

## SINGAPORE

Jotun (Singapore) Pte. Ltd.  
37 Tuas View Crescent  
Singapore 637236  
Tel: +65 650 882 88  
Fax: +65 6265 7484

## SOUTH AFRICA

Jotun Paints South Africa (PTY) Ltd.  
Wimbledon Road, P.O.Box 187  
BLACKHEATH 7581  
Tel: +27 21 905 1070  
Fax: +27 21 905 1652

## SPAIN

Jotun Iberica S.A.  
Poligon Santa Rita,  
Calle Estatica no. 3,  
08755 Castellbisbal,  
BARCELONA  
Tel: +34 937 711 800  
Fax: +34 937 711 801

## SWEDEN

Jotun Sverige AB  
P.O. Box 151, Klangfärgsgatan 13,  
421 22 VÄSTRA FRÖLUNDA  
Tel: +46 3169 6300  
Fax: +46 3169 6397

## THAILAND

Jotun Thailand Ltd  
Amata Nakom Ind. Estate (BIPII)  
700/353 Moo 6 Tumbol  
Donhualoh, Amphur Muang  
CHONBURI 2000  
Tel: +66 38 214 824-6/214 347-51  
Fax: +66 38 214 373/375

## TURKEY

Jotun Boya San. ve Ticaret. A.S.  
Yeni Camlik Caddesi, Ayaz Sok. No. 2/4,  
4. Levent,  
ISTANBUL 34418  
Tel: +90 21 2279 7878  
Fax: +90 21 2279 2549

## U. A. E.

Abu Dhabi  
Jotun Abu Dhabi (LLC)  
P.O. Box 3714, Mussafah  
ABU DHABI  
Tel: +971 2551 0300  
Fax: +971 2551 0232

Dubai  
Jotun U.A.E. Ltd. (LLC)  
P.O. Box 3671,  
Al Quoz Industrial Area  
DUBAI  
Tel: +971 4339 5000  
Fax: +971 4338 0666

## USA

Jotun Paints, Inc.  
9203 Highway 23, P.O. Box 159,  
Belle Chasse, LA 70037  
Tel: +1 800 229 3538 /  
+1 504 394 3538  
Fax: +1 504 394 3726

## VIETNAM

Jotun Paints (Vietnam) Co. Ltd.  
Song Than Industrial. Zone,  
No.1 Street 10,  
Di An District, Binh Duong Province  
Tel: +84 65 074 2206-9  
Fax: +84 65 074 2205

## YEMEN

Jotun Yemen Paints Co. Ltd  
P.O. Box 70183, Al Alam  
ADEN  
Tel: +967 2820 546-9  
Fax: +967 2249 362

## Jotun A/S

P.O. Box 2021,  
N-3202 Sandefjord, Norway  
Tel: +47 33 45 70 00  
[jotun.com](http://jotun.com)



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