SAFETY DATA SHEET

Unicover TP Activator

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : Unicover TP Activator

Product description : Paint. Hardener.

Product type : Liquid.

UFI : 4TE0-C0TQ-Y00Y-WGW1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Industrial uses Professional uses

Uses advised against	Reason
Consumer use	Product is not intended for consumer use.

1.3 Details of the supplier of the safety data sheet

Tor Coatings Limited
Portobello Industrial Estate
Birtley
County Durham
United Kingdom
DH3 2RE
Telephone no.: +44 (0) 191 4106611
Fax no.: +44 (0) 191 4920125
enquiries@tor-coatings.com

e-mail address of person responsible for this SDS : rpmeurohas@rustoleum.eu

1.4 Emergency telephone number

Supplier

Telephone number : +44 (0) 207 858 1228

Hours of operation : 24 / 7

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

SECTION 2: Hazards identification

Flam. Liq. 3, H226
Acute Tox. 4, H332
Skin Irrit. 2, H315
Eye Irrit. 2, H319
Skin Sens. 1, H317
STOT SE 3, H335
STOT RE 2, H373

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :

Signal word : Warning

Hazard statements : Flammable liquid and vapour.
Harmful if inhaled.
Causes serious eye irritation.
Causes skin irritation.
May cause an allergic skin reaction.
May cause respiratory irritation.
May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

General : Not applicable.

Prevention : P210 - Keep away from heat, sparks, open flames and hot surfaces. - No smoking.
P260 - Do not breathe vapour.
P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear protective gloves:
- nitrile rubber gloves

Response : P302 - IF ON SKIN:
P352 - Wash with plenty of soap and water.
P333 - If skin irritation or rash occurs:
P313 - Get medical attention.

Storage : P403 - Store in a well-ventilated place.
P235 - Keep cool.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients : polyhexamethylene diisocyanate; xylene (mixture of isomeres) and hexamethylene-di-isocyanate

Supplemental label elements : Contains isocyanates. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

SECTION 2: Hazards identification

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification Regulation (EC) No. 1272/2008 [CLP]	Type
polyhexamethylene diisocyanate	REACH #: 01-2119485796-17 EC: 931-274-8 CAS: 28182-81-2	≥50 - ≤75	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	[1] [2]
xylene (mixture of isomeres)	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304	[1] [2]
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6 Index: 607-195-00-7	≥10 - ≤25	Flam. Liq. 3, H226	[2]
hexamethylene-di-isocyanate	REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1	≤0,3	Acute Tox. 4, H302 Acute Tox. 1, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 **See Section 16 for the full text of the H statements declared above.**	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard
[2] Substance with a workplace exposure limit
[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
[5] Substance of equivalent concern
[6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

General : In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.
If splashed in the eyes, the liquid may cause irritation and reversible damage.
Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.
Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitisation of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability.
Repeated or prolonged contact with irritants may cause dermatitis.

Contains polyhexamethylene diisocyanate, hexamethylene-di-isocyanate. May produce an allergic reaction.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

SECTION 4: First aid measures

Specific treatments : No specific treatment.

See toxicological information (Section 11)

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Recommended: alcohol-resistant foam, CO_2, powders, water spray or mist.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

Additional information : No unusual hazard if involved in a fire.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

SECTION 6: Accidental release measures

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance.

Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

Examination of lung function should be carried out on a regular basis on persons spraying this mixture.

7.1 Precautions for safe handling : Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits.
In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.
Mixture may charge electrostatically: always use earthing leads when transferring from one container to another.
Operators should wear antistatic footwear and clothing and floors should be of the conducting type.
Care should be taken when re-opening partly-used containers. Precautions should be taken to minimise exposure to atmospheric humidity or water. CO_2 will be formed, which, in closed containers, could result in pressurisation. Keep away from heat, sparks and flame. No sparking tools should be used.
Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.
Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.
Put on appropriate personal protective equipment (see Section 8).
Never use pressure to empty. Container is not a pressure vessel.
Always keep in containers made from the same material as the original one.
Comply with the health and safety at work laws.
Do not allow to enter drains or watercourses.
Information on fire and explosion protection
Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations.
Notes on joint storage
Keep away from: oxidising agents, strong alkalis, strong acids.
Additional information on storage conditions
Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep container tightly closed.
Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Danger criteria

SECTION 7: Handling and storage

Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonne	50000 tonne

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
polyhexamethylene diisocyanate	**EH40/2005 WELs (United Kingdom (UK), 12/2011). Inhalation sensitiser.** STEL: 0,07 mg/m³, (as NCO) 15 minutes. TWA: 0,02 mg/m³, (as NCO) 8 hours.
xylene (mixture of isomeres)	**EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin.** STEL: 441 mg/m³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m³ 8 hours. TWA: 50 ppm 8 hours.
2-methoxy-1-methylethyl acetate	**EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin.** STEL: 548 mg/m³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 274 mg/m³ 8 hours. TWA: 50 ppm 8 hours.
hexamethylene-di-isocyanate	**EH40/2005 WELs (United Kingdom (UK), 12/2011). Inhalation sensitiser.** STEL: 0,07 mg/m³, (as NCO) 15 minutes. TWA: 0,02 mg/m³, (as NCO) 8 hours.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Type	Exposure	Value	Population	Effects
polyhexamethylene diisocyanate	DNEL	Short term Inhalation	1 mg/m³	Workers	Local
	DNEL	Long term Inhalation	0,5 mg/m³	Workers	Local
xylene (mixture of isomeres)	DNEL	Short term Inhalation	289 mg/m³	Workers	Local
	DNEL	Short term Inhalation	289 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	174 mg/m³	General population [Consumers]	Local
	DNEL	Short term Inhalation	174 mg/m³	General population [Consumers]	Systemic
	DNEL	Long term Inhalation	14,8 mg/m³	General population [Consumers]	Systemic
	DNEL	Long term Dermal	108 mg/m³	General population [Consumers]	Systemic
2-methoxy-1-methylethyl acetate	DNEL	Long term Inhalation	275 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	153,5 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	54,8 mg/m³	General population [Consumers]	Systemic
	DNEL	Long term Oral	1,67 mg/m³	General population [Consumers]	Systemic
hexamethylene-di-isocyanate	DNEL	Short term Inhalation	1 mg/m³	Workers	Local
	DNEL	Long term Inhalation	0,5 mg/m³	Workers	Local

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
polyhexamethylene diisocyanate	Fresh water	0,127 mg/l	-
	Marine	0,0127 mg/l	-
	Fresh water sediment	266700 mg/kg dwt	-
	Marine water sediment	26670 mg/kg dwt	-
	Soil	53182 mg/kg dwt	-
	Sewage Treatment Plant	38,28 mg/l	-
xylene (mixture of isomeres)	Fresh water	0,327 mg/l	-
	Marine water	0,327 mg/l	-
	Fresh water sediment	12,46 mg/kg	-
	Marine water sediment	12,46 mg/kg	-
	Soil	2,31 mg/kg	-
	Sewage Treatment Plant	6,58 mg/l	-
2-methoxy-1-methylethyl acetate	Fresh water	0,635 mg/l	-
	Fresh water sediment	3,29 mg/kg	-
	Marine water sediment	0,329 mg/kg	-
	Soil	0,29 mg/kg	-
	Sewage Treatment Plant	100 mg/l	-

SECTION 8: Exposure controls/personal protection

hexamethylene-di-isocyanate	Fresh water Marine Sediment Soil Sewage Treatment Plant	0,127 mg/l 0,0127 mg/l 266700 mg/kg dwt 53182 mg/kg dwt 38,28 mg/l	- - - - -

8.2 Exposure controls

Appropriate engineering controls : Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. Air-fed protective respiratory equipment must be worn by the spray operator, even when good ventilation is provided. In other operations, if local exhaust ventilation and good general extraction are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn. (See Occupational exposure controls.)

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Recommended: safety glasses with side-shields. (EN 166)

Skin protection

Hand protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.
The breakthrough time must be greater than the end use time of the product.
The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.
Gloves should be replaced regularly and if there is any sign of damage to the glove material.
Always ensure that gloves are free from defects and that they are stored and used correctly.
The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.
Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

Gloves : For prolonged or repeated handling, use the following type of gloves:

Recommended: > 8 hours (breakthrough time): nitrile rubber (0.5mm)

The recommendation for the type or types of glove to use when handling this product is based on information from the following source:

EN 374

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

SECTION 8: Exposure controls/personal protection

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: organic vapour (Type A) and particulate filter (EN 141)

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Yellowish.

Odour : Solvent-like

Odour threshold : Not available.

pH : Not available.

Melting point/freezing point : Not available.

Initial boiling point and boiling range : 139°C

Flash point : Closed cup: 38°C

Evaporation rate : Not available.

Flammability (solid, gas) : Not available.

Upper/lower flammability or explosive limits : Lower: 1,1%
Upper: 10,8%

Vapour pressure : 1 kPa [room temperature]
3 kPa [50°C]

Vapour density : Not available.

Relative density : 1,07

Solubility(ies) : Insoluble in the following materials: cold water and hot water.

Partition coefficient: n-octanol/water : Not available.

Auto-ignition temperature : 460°C

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): 250 mPa·s

Explosive properties : Not available.

Oxidising properties : Not available.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : Stable under recommended storage and handling conditions (see Section 7).

10.3 Possibility of hazardous reactions :

10.4 Conditions to avoid : In a fire, hazardous decomposition products may be produced.

10.5 Incompatible materials : Keep away from: oxidising agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced. If involved in a fire, toxic gases including CO, CO2 and smoke can be generated.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
polyhexamethylene diisocyanate	LC50 Inhalation Dusts and mists	Rat	18500 mg/m³	1 hours
	LC50 Inhalation Dusts and mists	Rat - Female	0,39 mg/m³	4 hours
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
xylene (mixture of isomeres)	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LC50 Inhalation Gas.	Rat	6670 ppm	4 hours
	LC50 Inhalation Vapour	Rat	29091 mg/m³	4 hours
	LD50 Dermal	Rabbit	4,2 g/kg	-
	LD50 Oral	Rat	4300 mg/kg	-
	TDLo Dermal	Rabbit	4300 mg/kg	-
2-methoxy-1-methylethyl acetate	LC50 Inhalation Vapour	Rat	4345 mg/l	6 hours
	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	8532 mg/kg	-
hexamethylene-di-isocyanate	LC50 Inhalation Dusts and mists	Rat	0,124 mg/m³	4 hours
	LCLo Inhalation Dusts and mists	Rat	60 mg/m³	4 hours
	LD50 Dermal	Rabbit	>7000 mg/kg	-

Conclusion/Summary : Harmful if inhaled.

Acute toxicity estimates

Route	ATE value
Inhalation (vapours)	11 mg/l

Irritation/Corrosion

SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
polyhexamethylene diisocyanate	Skin - Oedema	Rabbit	1	4 hours	-
	Eyes - Cornea opacity	Rabbit	1	-	-
	Eyes - Moderate irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	500 milligrams	-
xylene (mixture of isomeres)	Eyes - Mild irritant	Rabbit	-	87 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Moderate irritant	Rabbit	-	100 Percent	-
	Eyes - Moderate irritant	Rabbit	-	-	-
hexamethylene-di-isocyanate	Skin - Erythema/Eschar	Rabbit	3	-	-
	Eyes - Redness of the conjunctivae	Rabbit	3	-	-

Conclusion/Summary

Skin : Causes skin irritation.

Eyes : Causes serious eye irritation.

Respiratory : May cause respiratory irritation. May cause damage to organs through prolonged or repeated exposure if inhaled.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
polyhexamethylene diisocyanate	skin	Guinea pig	Sensitising
	Respiratory	Guinea pig	Not sensitizing
	skin	Mouse	Sensitising
hexamethylene-di-isocyanate	skin	Guinea pig	Sensitising
	Respiratory	Guinea pig	Sensitising

Conclusion/Summary

Skin : May cause an allergic skin reaction.

Respiratory : Based on available data, the classification criteria are not met.

Mutagenicity

Product/ingredient name	Test	Experiment	Result
polyhexamethylene diisocyanate	OECD 471	Subject: Bacteria	Negative
	OECD 476	Subject: Mammalian-Animal	Negative
hexamethylene-di-isocyanate	OECD 471	Experiment: In vitro Subject: Bacteria	Negative
	OECD 476	Experiment: In vitro Subject: Mammalian-Animal	Negative
	OECD 474	Experiment: In vivo Subject: Mammalian-Animal	Negative

Conclusion/Summary : Based on available data, the classification criteria are not met.

Carcinogenicity

Conclusion/Summary : Based on available data, the classification criteria are not met.

Reproductive toxicity

SECTION 11: Toxicological information

Conclusion/Summary : Based on available data, the classification criteria are not met.

Teratogenicity

Conclusion/Summary : Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
polyhexamethylene diisocyanate	Category 3	Not applicable.	Respiratory tract irritation
xylene (mixture of isomeres)	Category 3	Not applicable.	Respiratory tract irritation
hexamethylene-di-isocyanate	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene (mixture of isomeres)	Category 2	Not determined	Not determined

Aspiration hazard

Product/ingredient name	Result
xylene (mixture of isomeres)	ASPIRATION HAZARD - Category 1

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Product/ingredient name	Result	Species	Dose	Exposure
polyhexamethylene diisocyanate	Chronic NOAEL Inhalation Dusts and mists	Rat	3,3 mg/m³	6 hours; 5 days per week Intermittent
	Sub-acute LCLo Inhalation Dusts and mists	Rat	4,3 mg/m³	6 hours; 5 days per week Intermittent
	Sub-chronic LC50 Inhalation Dusts and mists	Rat	14,7 mg/m³	6 hours; 5 days per week Intermittent
	Sub-acute LC50 Inhalation Dusts and mists	Rat	89,9 mg/m³	6 hours; 5 days per week Intermittent
hexamethylene-di-isocyanate	Chronic LCLo Inhalation Vapour	Rat	0,025 p.p.m.	30 days; 6 hours per day Intermittent

Conclusion/Summary : Based on available data, the classification criteria are not met.

General : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

SECTION 11: Toxicological information

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.
Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is not classified as hazardous to the environment.

Product/ingredient name	Result	Species	Exposure
polyhexamethylene diisocyanate	Acute EC50 >10000 mg/l	Bacteria	3 hours
	Acute EC50 >100 mg/l	Daphnia spec.	48 hours
	Acute IC50 >1000 mg/l	Algae - Scenedesmus subspicatus	72 hours
	Acute LC50 >100 mg/l	Fish	96 hours
xylene (mixture of isomeres)	Acute NOEC 0,44 mg/l	Algae	72 hours
	Chronic NOEC 1,57 mg/l	Daphnia spec.	21 days
2-methoxy-1-methylethyl acetate	Acute EC50 408 to 500 mg/l	Daphnia spec.	48 hours
	Acute LC50 161 mg/l	Fish	96 hours
	Acute LC50 100 to 180 mg/l	Fish	96 hours
hexamethylene-di-isocyanate	Acute EC50 >77,4 mg/l	Algae	72 hours
	Acute EC50 842 mg/l	Bacteria	3 hours

Conclusion/Summary : Based on available data, the classification criteria are not met.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
polyhexamethylene diisocyanate	OECD 301C	2 % - Not readily - 28 days	-	-
xylene (mixture of isomeres)	-	90 % - Readily - 5 days	-	-
	OECD 301F	87,8 % - 28 days	-	-
2-methoxy-1-methylethyl acetate	OECD 302B	100 % - Inherent - 8 days	-	-
hexamethylene-di-isocyanate	OECD 301F	42 % - 10 days	-	-
	EU 301F Ready Biodegradability - Manometric Respirometry Test	42 % - 28 days	-	-

Conclusion/Summary : This product has not been tested for biodegradation. Based on available data, the classification criteria are not met.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
polyhexamethylene diisocyanate	Fresh water 0,32 days, 23°C	50%; 0.49 day(s)	Not readily
xylene (mixture of isomeres)	-	-	Readily
2-methoxy-1-methylethyl acetate	-	-	Inherent
hexamethylene-di-isocyanate	-	-	Not readily

SECTION 12: Ecological information

12.3 Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
polyhexamethylene diisocyanate	8,38	706	high
xylene (mixture of isomeres)	3,12	8.1 to 25.9	low
2-methoxy-1-methylethyl acetate	1,2	-	low
hexamethylene-di-isocyanate	0,02	57,63	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{OC}) : Not available.

Mobility : Volatile.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance.

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

Disposal considerations : Do not allow to enter drains or watercourses. Residues in empty containers should be neutralised with a decontaminant (see section 6).
Dispose of according to all federal, state and local applicable regulations.
If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned.
For further information, contact your local waste authority.

European waste catalogue (EWC)

The European Waste Catalogue classification of this product, when disposed of as waste, is:

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 13: Disposal considerations

Disposal considerations : Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers.
Empty containers must be scrapped or reconditioned.
Dispose of containers contaminated by the product in accordance with local or national legal provisions.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1866	UN1866	UN1866	UN1866
14.2 UN proper shipping name	Resin solution, flammable	Resin solution, flammable	Resin solution, flammable	Resin solution, flammable
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	No.	No.	No.
Additional information	**Remarks:** (≤ 5L:) Limited Quantity - ADR/IMDG 3.4 ADR Tunnel code: (D/E)	-	**Emergency schedules (EmS):** F-E + S-E **Marine pollutant:** NO **Remarks:** (≤ 5L:) Limited Quantity - ADR/IMDG 3.4.6	**Passenger and Cargo Aircraft** Quantity limitation: 60 L Packaging instructions: 355 **Cargo Aircraft Only** Quantity limitation: 220 L Packaging instructions: 366 **Limited Quantities - Passenger Aircraft** Quantity limitation: 10 L Packaging instructions: Y 344

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

VOC : The provisions of Directive 2004/42/EC on VOC apply to this product. Refer to the product label and/or technical data sheet for further information.

VOC for Ready-for-Use Mixture : 2004/42/EC - IIA/j: 500g/l (2010). <= 500g/l VOC.

Europe inventory : All components are listed or exempted.

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c

National regulations

The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

References : EH40/2005 Workplace exposure limits
Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 2016/918

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol (Annexes A, B, C, E)

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

SECTION 15: Regulatory information

CN code : 3208 90 91

International lists

National inventory

Australia	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Japan	:	**Japan inventory (ENCS)**: All components are listed or exempted. **Japan inventory (ISHL)**: Not determined.
Malaysia	:	Not determined
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Turkey	:	All components are listed or exempted.
United States	:	All components are listed or exempted.
Thailand	:	Not determined.
Viet Nam	:	Not determined.

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226	Expert judgment
Acute Tox. 4, H332	Expert judgment
Skin Irrit. 2, H315	Expert judgment
Eye Irrit. 2, H319	Expert judgment
Skin Sens. 1, H317	Expert judgment
STOT SE 3, H335	Expert judgment
STOT RE 2, H373	Expert judgment

Full text of H-phrases referred to in sections 2 and 3

Full text of abbreviated H statements :

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing

SECTION 16: Other information

H335	difficulties if inhaled. May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure.

Full text of classifications [CLP/GHS] :

Acute Tox. 1, H330	ACUTE TOXICITY (inhalation) - Category 1
Acute Tox. 4, H302	ACUTE TOXICITY (oral) - Category 4
Acute Tox. 4, H312	ACUTE TOXICITY (dermal) - Category 4
Acute Tox. 4, H332	ACUTE TOXICITY (inhalation) - Category 4
Asp. Tox. 1, H304	ASPIRATION HAZARD - Category 1
Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 3, H226	FLAMMABLE LIQUIDS - Category 3
Resp. Sens. 1, H334	RESPIRATORY SENSITISATION - Category 1
Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1, H317	SKIN SENSITISATION - Category 1
STOT RE 2, H373	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3, H335	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3

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Notice to reader

The information in this Safety Data Sheet is based on the present state of knowledge and current legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for particular applications. The product should not be used for purposes other than those shown in Section 1 without first referring to the supplier and obtaining written handling instructions. As the specific conditions of use of the product are outside the supplier's control, the user is responsible for ensuring that the requirements of relevant legislation are complied with. The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation.