




SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

- 1.1 Product identifier:** KDR.027(B) - Epocoat WD Part B
- Other means of identification:**
Not relevant
- 1.2 Relevant identified uses of the substance or mixture and uses advised against:**
Relevant uses: Resin. For professional users/industrial user only.
Uses advised against: All uses not specified in this section or in section 7.3
- 1.3 Details of the supplier of the safety data sheet:**
KDR Resin Systems
Unit 1 Stour Vale Road
DY9 8PP Stourbridge - West Midlands - United Kingdom
Phone: 01384 566064
sales@kdr-resins.co.uk
www.kdr-resins.co.uk
- 1.4 Emergency telephone number:** +44 (0) 1384 566 064 (Office hours only)

SECTION 2: HAZARDS IDENTIFICATION

- 2.1 Classification of the substance or mixture:**
GB CLP Regulation (UK S.I. 2019/720 and UK S.I. 2020/1567):
Classification of this product has been carried out in accordance with GB CLP Regulation (UK S.I. 2019/720 and UK S.I. 2020/1567).
Eye Dam. 1: Serious eye damage, Category 1, H318
Skin Irrit. 2: Skin irritation, Category 2, H315
Skin Sens. 1B: Sensitisation, skin, Category 1B, H317
- 2.2 Label elements:**
GB CLP Regulation (UK S.I. 2019/720 and UK S.I. 2020/1567):
Danger
- 
- Hazard statements:**
Eye Dam. 1: H318 - Causes serious eye damage.
Skin Irrit. 2: H315 - Causes skin irritation.
Skin Sens. 1B: H317 - May cause an allergic skin reaction.
- Precautionary statements:**
P261: Avoid breathing vapours
P264: Wash thoroughly after use.
P280: Wear protective gloves/face protection/protective clothing/respiratory protection/protective footwear.
P302+P352: IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310: Immediately call a POISON CENTER/doctor.
P333+P313: If skin irritation or rash occurs: Get medical advice/attention.
P501: Dispose of the contents and/or its container in line with regulations on dangerous waste or packaging and waste packaging respectively.
- Supplementary information:**
EUH211: Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.
- 2.3 Other hazards:**
Product does not meet PBT/vPvB criteria

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

- 3.1 Substance:**
Non-applicable

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SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS (continued)

3.2 Mixture:

Chemical description: Resin

Components:

In accordance with Annex II of The REACH etc. (Amendment etc.) (EU Exit) Regulations 2020, the product contains:

Identification	Chemical name/Classification	Concentration
CAS: 155240-10-1	Polymer, reaction product of BADGE/glycidylether with TEPA Eye Dam. 1: H318 - Danger	 10 - <25 %
CAS: 13463-67-7	Titanium dioxide (aerodynamic diameter ≤ 10 µm) Carc. 2: H351 - Warning	 2.5 - <10 %
CAS: 90-72-2	2,4,6-tris(dimethylaminomethyl)phenol Eye Dam. 1: H318; Skin Corr. 1C: H314 - Danger	 2.5 - <10 %

To obtain more information on the hazards of the substances consult sections 11, 12 and 16.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures:

The symptoms resulting from intoxication can appear after exposure, therefore, in case of doubt, seek medical attention for direct exposure to the chemical product or persistent discomfort, showing the SDS of this product.

By inhalation:

This product does not contain substances classified as hazardous for inhalation, however, in case of symptoms of intoxication remove the person affected from the exposure area and provide with fresh air. Seek medical attention if the symptoms get worse or persist.

By skin contact:

Remove contaminated clothing and footwear, rinse skin or shower the person affected if appropriate with plenty of cold water and neutral soap. In serious cases see a doctor. If the product causes burns or freezing, clothing should not be removed as this could worsen the injury caused if it is stuck to the skin. If blisters form on the skin, these should never be burst as this will increase the risk of infection.

By eye contact:

Rinse eyes thoroughly with lukewarm water for at least 15 minutes. Do not allow the person affected to rub or close their eyes. If the injured person uses contact lenses, these should be removed unless they are stuck to the eyes, in which case this could cause further damage. In all cases, after cleaning, a doctor should be consulted as quickly as possible with the SDS of the product.

By ingestion/aspiration:

Do not induce vomiting, but if it does happen keep the head down to avoid aspiration. Keep the person affected at rest. Rinse out the mouth and throat, as they may have been affected during ingestion.

4.2 Most important symptoms and effects, both acute and delayed:

Acute and delayed effects are indicated in sections 2 and 11.

4.3 Indication of any immediate medical attention and special treatment needed:

Not relevant

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media:

Suitable extinguishing media:

Product is non-flammable under normal conditions of storage, handling and use. In the case of combustion as a result of improper handling, storage or use preferably use polyvalent powder extinguishers (ABC powder), in accordance with the Regulation on fire protection systems.

Unsuitable extinguishing media:

Non-applicable

5.2 Special hazards arising from the substance or mixture:

As a result of combustion or thermal decomposition reactive sub-products are created that can become highly toxic and, consequently, can present a serious health risk.

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SECTION 5: FIREFIGHTING MEASURES (continued)

5.3 Advice for firefighters:

Depending on the magnitude of the fire it may be necessary to use full protective clothing and self-contained breathing apparatus (SCBA). Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...).

Additional provisions:

Act in accordance with the Internal Emergency Plan and the Information Sheets on actions to take after an accident or other emergencies. Eliminate all sources of ignition. In case of fire, cool the storage containers and tanks for products susceptible to combustion, explosion or BLEVE as a result of high temperatures. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

For non-emergency personnel:

Isolate leaks provided that there is no additional risk for the people performing this task. Personal protection equipment must be used against potential contact with the spilt product (See section 8). Evacuate the area and keep out those who do not have protection.

For emergency responders:

Wear protective equipment. Keep unprotected persons away. See section 8.

6.2 Environmental precautions:

This product is not classified as hazardous to the environment. Keep product away from drains, surface and ground water.

6.3 Methods and material for containment and cleaning up:

It is recommended:

Absorb the spillage using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. For any concern related to disposal consult section 13.

6.4 Reference to other sections:

See sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling:

A.- General precautions for safe use

Comply with the current legislation concerning the prevention of industrial risks with regards manually handling weights. Maintain order, cleanliness and dispose of using safe methods (section 6).

B.- Technical recommendations for the prevention of fires and explosions

Product is non-flammable under normal conditions of storage, handling and use. It is recommended to transfer at slow speeds to avoid the generation of electrostatic charges that can affect flammable products. Consult section 10 for information on conditions and materials that should be avoided.

C.- Technical recommendations on general occupational hygiene

Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

D.- Technical recommendations to prevent environmental risks

It is recommended to have absorbent material available at close proximity to the product (See subsection 6.3)

7.2 Conditions for safe storage, including any incompatibilities:

A.- Specific storage requirements

Minimum Temp.:	5 °C
Maximum Temp.:	30 °C
Maximum time:	6 Months

B.- General conditions for storage

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

7.3 Specific end use(s):

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters:

Substances whose occupational exposure limits have to be monitored in the workplace:

EH40/2005 Workplace exposure limits, fourth edition, published 2020:

Identification	Occupational exposure limits	
	WEL (8h)	WEL (15 min)
Titanium dioxide (aerodynamic diameter ≤ 10 µm) CAS: 13463-67-7		4 mg/m ³

DNEL (Workers):

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 EC: 202-013-9	Oral	Not relevant	Not relevant	Not relevant	Not relevant
	Dermal	Not relevant	Not relevant	0.15 mg/kg	Not relevant
	Inhalation	Not relevant	Not relevant	0.53 mg/m ³	Not relevant

DNEL (General population):

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 EC: 202-013-9	Oral	Not relevant	Not relevant	0.075 mg/kg	Not relevant
	Dermal	Not relevant	Not relevant	0.075 mg/kg	Not relevant
	Inhalation	Not relevant	Not relevant	0.13 mg/m ³	Not relevant

PNEC:


Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 EC: 202-013-9	STP	0.2 mg/L	Fresh water	0.046 mg/L	
	Soil	0.025 mg/kg	Marine water	0.005 mg/L	
	Intermittent	0.46 mg/L	Sediment (Fresh water)	0.262 mg/kg	
	Oral	Not relevant	Sediment (Marine water)	0.026 mg/kg	

8.2 Exposure controls:


A.- Individual protection measures, such as personal protective equipment

As a preventative measure it is recommended to use basic Personal Protective Equipment, with the corresponding <<UKCA marking>> or <<CE marking>>. For more information on Personal Protective Equipment (storage, use, cleaning, maintenance, class of protection,...) consult the information leaflet provided by the manufacturer. For more information see subsection 7.1. All information contained herein is a recommendation which needs some specification from the labour risk prevention services as it is not known whether the company has additional measures at its disposal.

B.- Respiratory protection

Pictogram	PPE	Remarks
 Mandatory respiratory tract protection	Filter mask for gases and vapours	Replace when there is a taste or smell of the contaminant inside the face mask. If the contaminant comes with warnings it is recommended to use isolation equipment.

C.- Specific protection for the hands


Pictogram	PPE	Remarks
 Mandatory hand protection	Chemical protective gloves (Material: Nitrile, Breakthrough time: > 480 min, Thickness: 0.11 mm)	Replace the gloves at any sign of deterioration.

As the product is a mixture of several substances, the resistance of the glove material can not be calculated in advance with total reliability and has therefore to be checked prior to the application.



D.- Eye and face protection





SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

Pictogram	PPE	Remarks
 Mandatory face protection	Face shield	Clean daily and disinfect periodically according to the manufacturer's instructions. Use if there is a risk of splashing.

E.- Body protection

Pictogram	PPE	Remarks
 Mandatory complete body protection	Disposable clothing for protection against chemical risks	For professional use only. Clean periodically according to the manufacturer's instructions.
 Mandatory foot protection	Safety footwear for protection against chemical risk	Replace boots at any sign of deterioration.

F.- Additional emergency measures

Emergency measure	Standards	Emergency measure	Standards
 Emergency shower	ANSI Z358-1 ISO 3864-1:2011, ISO 3864-4:2011	 Eyewash stations	DIN 12 899 ISO 3864-1:2011, ISO 3864-4:2011

Environmental exposure controls:

In accordance with the community legislation for the protection of the environment it is recommended to avoid environmental spillage of both the product and its container. For additional information see subsection 7.1.D

The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2012:

V.O.C. (Supply):	0.01 % weight
V.O.C. density at 20 °C:	0.13 kg/m ³ (0.13 g/L)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties:

For complete information see the product datasheet.

Appearance:

Physical state at 20 °C:	Liquid
Appearance:	Viscous
Colour:	Several
Odour:	Characteristic
Odour threshold:	Not relevant *

Volatility:

Boiling point at atmospheric pressure:	100 °C
Vapour pressure at 20 °C:	2354 Pa
Vapour pressure at 50 °C:	12391.35 Pa (12.39 kPa)
Evaporation rate at 20 °C:	Not relevant *

Product description:

Density at 20 °C:	1298 kg/m ³
Relative density at 20 °C:	1.298
Dynamic viscosity at 20 °C:	Not relevant *

*Not relevant due to the nature of the product, not providing information property of its hazards.

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SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (continued)

Kinematic viscosity at 20 °C:	Not relevant *
Kinematic viscosity at 40 °C:	>20.5 mm ² /s
Concentration:	Not relevant *
pH:	~8 - 10 (ASTM D3838-05) (at 100 %)
Vapour density at 20 °C:	Not relevant *
Partition coefficient n-octanol/water 20 °C:	Not relevant *
Solubility in water at 20 °C:	Not relevant *
Solubility properties:	Completely miscible
Decomposition temperature:	Not relevant *
Melting point/freezing point:	Not relevant *
Flammability:	
Flash Point:	Non Flammable (>60 °C)
Flammability (solid, gas):	Not relevant *
Autoignition temperature:	402 °C
Lower flammability limit:	Not relevant *
Upper flammability limit:	Not relevant *
Particle characteristics:	
Median equivalent diameter:	Non-applicable

9.2 Other information:

Information with regard to physical hazard classes:

Explosive properties:	Not relevant *
Oxidising properties:	Not relevant *
Corrosive to metals:	Not relevant *
Heat of combustion:	Not relevant *
Aerosols-total percentage (by mass) of flammable components:	Not relevant *

Other safety characteristics:

Surface tension at 20 °C:	Not relevant *
Refraction index:	Not relevant *

*Not relevant due to the nature of the product, not providing information property of its hazards.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity:

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7 from Safety Data Sheet.

10.2 Chemical stability:

Chemically stable under the indicated conditions of storage, handling and use.

10.3 Possibility of hazardous reactions:

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

10.4 Conditions to avoid:

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

10.5 Incompatible materials:

Acids	Water	Oxidising materials	Combustible materials	Others
Avoid strong acids	Not applicable	Precaution	Not applicable	Avoid alkalis or strong bases

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SECTION 10: STABILITY AND REACTIVITY (continued)

10.6 Hazardous decomposition products:

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO₂), carbon monoxide and other organic compounds.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects:

The experimental information related to the toxicological properties of the product itself is not available

Dangerous health implications:

In case of exposure that is repetitive, prolonged or at concentrations higher than the recommended occupational exposure limits, adverse effects on health may result, depending on the means of exposure:

A- Ingestion (acute effect):

- Acute toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for consumption. For more information see section 3
- Corrosivity/Irritability: The consumption of a considerable dose can cause irritation in the throat, abdominal pain, nausea and vomiting.

B- Inhalation (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for inhalation. For more information see section 3.
- Corrosivity/Irritability: Based on available data, the classification criteria are not met. However, it does contain substances classified as hazardous for this effect. For more information see section 3.

C- Contact with the skin and the eyes (acute effect):

- Contact with the skin: Produces skin inflammation.
- Contact with the eyes: Produces serious eye damage after contact.

D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):

- Carcinogenicity: Based on available data, the classification criteria are not met. However, it contains substances classified as dangerous with carcinogenic effects. For more information see section 3.
IARC: phenol (3); Titanium dioxide (aerodynamic diameter ≤ 10 µm) (2B); Talc (3)
- Mutagenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- Reproductive toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

E- Sensitizing effects:

- Respiratory: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous with sensitising effects. For more information see section 3.
- Skin: Prolonged contact with the skin can result in episodes of allergic contact dermatitis.

F- Specific target organ toxicity (STOT) - single exposure:

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

G- Specific target organ toxicity (STOT)-repeated exposure:

- Specific target organ toxicity (STOT)-repeated exposure: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- Skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

H- Aspiration hazard:

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

Other information:

CAS 13463-67-7 Titanium dioxide (aerodynamic diameter ≤ 10 µm): The classification as a carcinogen by inhalation applies only to mixtures in powder form containing 1 % or more of titanium dioxide which is in the form of or incorporated in particles with aerodynamic diameter ≤ 10 µm

Specific toxicology information on the substances:

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SECTION 11: TOXICOLOGICAL INFORMATION (continued)

Identification	Acute toxicity		Genus
	LD50 oral	LD50 dermal	
Titanium dioxide (aerodynamic diameter ≤ 10 µm) CAS: 13463-67-7	10000 mg/kg	10000 mg/kg	Rat
			Rabbit
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2	2169 mg/kg		Rat

SECTION 12: ECOLOGICAL INFORMATION

The experimental information related to the eco-toxicological properties of the product itself is not available

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

12.1 Toxicity:

Acute toxicity:

Identification	Concentration		Species	Genus
	LC50	EC50		
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2	Not relevant			
	Not relevant			
	84 mg/L (72 h)		Scenedesmus subspicatus	Algae

12.2 Persistence and degradability:

Not available

12.3 Bioaccumulative potential:

Substance-specific information:

Identification	Bioaccumulation potential	
	BCF	Pow Log
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2		0.22

12.4 Mobility in soil:

Not available

12.5 Results of PBT and vPvB assessment:

Product does not meet PBT/vPvB criteria

12.6 Other adverse effects:

Not described

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods:

Code	Description	Waste class
20 01 27*	paint, inks, adhesives and resins containing hazardous substances	Hazardous

Type of waste:

HP4 Irritant — skin irritation and eye damage

Waste management (disposal and evaluation):

Consult the authorized waste service manager on the assessment and disposal operations in accordance The Waste (England & Wales) Regulations 2011, 2011 No. 988. As under 15 01 of the code and in case the container has been in direct contact with the product, it will be processed the same way as the actual product. Otherwise, it will be processed as non-hazardous residue. Waste should not be disposed of to drains. See paragraph 6.2.

Regulations related to waste management:

In accordance with Annex II of UK REACH the provisions related to waste management are stated:

UK legislation: The Waste (England & Wales) Regulations 2011.

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SECTION 14: TRANSPORT INFORMATION

This product is not regulated for transport (ADR/RID,IMDG,IATA)

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

- Substances listed in UK candidate list of substances of very high concern (SVHCs): Not relevant
- Substances listed in UK REACH Authorisation List (Annex 14): Not relevant

The Control of Major Accident Hazards Regulations 2015:

Not relevant

Restrictions to commercialisation and the use of certain dangerous substances and mixtures (Annex XVII UK REACH, etc):

Shall not be used in:

- ornamental articles intended to produce light or colour effects by means of different phases, for example in ornamental lamps and ashtrays,
- tricks and jokes,
- games for one or more participants, or any article intended to be used as such, even with ornamental aspects.

Occupational exposure to respirable crystalline silica must be controlled pursuant to Directive (EU) 2019/130.

Specific provisions in terms of protecting people or the environment:

It is recommended to use the information included in this safety data sheet as a basis for conducting workplace-specific risk assessments in order to establish the necessary risk prevention measures for the handling, use, storage and disposal of this product.

Other legislation:

The REACH etc. (Amendment etc.) (EU Exit) Regulations 2020.

The Chemicals (Health and Safety) and Genetically Modified Organisms (Contained Use) (Amendment etc.) (EU Exit) Regulations 2020.

Control of Substances Hazardous to Health Regulations 2002 (as amended)

EH40/2005 Workplace exposure limits.

SECTION 16: OTHER INFORMATION

Legislation related to safety data sheets:

This safety data sheet has been designed in accordance with ANNEX II-The REACH etc. (Amendment etc.) (EU Exit) Regulations 2020.

Texts of the legislative phrases mentioned in section 2:

H315: Causes skin irritation.

H318: Causes serious eye damage.

H317: May cause an allergic skin reaction.

Texts of the legislative phrases mentioned in section 3:

The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3

GB CLP Regulation (UK S.I. 2019/720 and UK S.I. 2020/1567):

Carc. 2: H351 - Suspected of causing cancer (Inhalation).

Eye Dam. 1: H318 - Causes serious eye damage.

Skin Corr. 1C: H314 - Causes severe skin burns and eye damage.

Classification procedure:

Skin Irrit. 2: Calculation method

Eye Dam. 1: Calculation method

Skin Sens. 1B: Calculation method

Advice related to training:

Training is recommended in order to prevent industrial risks for staff using this product and to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

Principal bibliographical sources:

<http://echa.europa.eu>

<http://eur-lex.europa.eu>

Abbreviations and acronyms:

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SECTION 16: OTHER INFORMATION (continued)

ADR: European agreement concerning the international carriage of dangerous goods by road
IMDG: International maritime dangerous goods code
IATA: International Air Transport Association
ICAO: International Civil Aviation Organisation
COD: Chemical Oxygen Demand
BOD5: 5day biochemical oxygen demand
BCF: Bioconcentration factor
LD50: Lethal Dose 50
LC50: Lethal Concentration 50
EC50: Effective concentration 50
LogPOW: Octanolwater partition coefficient
Koc: Partition coefficient of organic carbon
UFI: unique formula identifier
IARC: International Agency for Research on Cancer

The information contained in this safety data sheet is based on sources, technical knowledge and current legislation at UK, without being able to guarantee its accuracy. This information cannot be considered a guarantee of the properties of the product, it is simply a description of the security requirements. The occupational methodology and conditions for users of this product are not within our awareness or control, and it is ultimately the responsibility of the user to take the necessary measures to obtain the legal requirements concerning the manipulation, storage, use and disposal of chemical products. The information on this safety data sheet only refers to this product, which should not be used for needs other than those specified.

- END OF SAFETY DATA SHEET -